



Portage, MI 49002
 269-323-2495 or 800-374-0234
 Fax: 269-323-0630 or 866-879-5982
www.colonialengineering.com

Spring Check valves are used to prevent back-flow and siphoning. The 2 lb. SS spring maintains a positive seal even when no back-pressure is present (2-psi minimum flow pressure required to open valve). Suggested applications: pool/spa, irrigation, commercial water systems. Pressure rating: 100 psi, non-shock water at 73° F

PLEASE READ THE FOLLOWING INFORMATION PRIOR TO INSTALLING AND USING COLONIAL VALVES and STRAINERS, AND OTHER ASSOCIATED PRODUCTS. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY.

1. Colonial Valve guarantees its products against defects in material and workmanship only. Colonial Valve assumes no responsibility for damage or injury resulting from improper installation, misapplication, or misuse of any product.
2. Colonial Valve assumes no responsibility for damage or injury resulting from chemical incompatibility between its products and the process fluids to which they are subjected. Compatibility charts provided in Colonial Valve literature are based on ambient temperatures of 70°F and are for reference only. Customer should always test to determine application correctness.
3. Consult Colonial Valve literature to determine operating pressure and temperature limitations before installing any Colonial Valve product. **Note that the maximum recommended fluid velocity through any Colonial Valve product is eight feet per second.** Higher flow rates can result in possible damage due to water hammer effect. Consult with the adjoining pipe and pipe-fittings manufacturers' installation instructions to determine the maximum flow velocity for your piping system. Also note that maximum operating pressure is dependent upon material selection as well as operating temperature. **Colonial Valve products are designed primarily for use with non-compressible liquids. They should NEVER be used or tested with compressible fluids such as compressed air or gas.**
4. Systems should always be depressurized and drained prior to installing Colonial Spring Check Valves.
5. Temperature effect on piping systems should always be considered when the systems are initially designed. Piping systems must be designed and supported to prevent excess mechanical loading on Colonial Valve equipment due to system misalignment, weight, shock, vibration, and the effects of thermal expansion and contraction.
6. Because PVC and CPVC will have reduced impact resistance and flexural strength as temperatures approach 32°F (0°C) and lower, caution is recommended if using pipe, valves or fittings below this temperature
7. Due to differential thermal expansion rates between metal and plastic, transmittal of pipe vibration, and pipe loading forces **DIRECT INSTALLATION OF METAL PIPE INTO PLASTIC CONNECTIONS IS NOT RECOMMENDED.**
8. **Install the valve no closer than 5 pipe diameters from a pump, or directional-changing fitting, or other sources of turbulence.**



WARNING: Cancer and Reproductive Harm – www.P65Warnings.ca.gov

SOCKET CONNECTION:

Socket end connections are manufactured to ASTM D2467 (PVC) and F-439 (CPVC). Solvent cementing of socket end connections to pipe should be performed per ASTM specifications D2855-87.

- ✓ Cut pipe square.
- ✓ Chamfer and deburr pipe.
- ✓ Surfaces must be cleaned and free of moisture, oil, dirt and other foreign material.
- ✓ Remove Union-nuts and end connectors from valve body.
- ✓ Slide Union-nuts, with threads facing valve, onto pipe to which the end connector is to be cemented.
- ✓ Apply primer to inside socket surface of end connector.
- ✓ **Never allow primer or cement to contact valve ball or end connector o-ring sealing surfaces, as leaking may result.**
- ✓ Use a scrubbing motion. Repeat applications may be necessary to soften the surface of the socket.
- ✓ Next, liberally apply primer to the male end of the pipe to the length of the socket depth.
- ✓ Again, apply to the socket, **and without delay** apply cement to the pipe while the surface is still wet with primer.
- ✓ Next apply cement lightly, but uniformly to the inside of the socket. Apply a second coat of cement to the pipe, and assemble the end connector to the pipe, rotating the end connector 1/4 turn in one direction as it is slipped to full depth on to the pipe.



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SOCKET CONNECTION:

- ✓ The end connector should be held in position for approx. 30 seconds to allow the connection to “set”.
- ✓ After assembly wipe off excess cement.
- ✓ Follow cement manufacturers guidelines for proper “cure-time”, based on the pipe size that you are joining.

THREADED CONNECTION:

Threaded end connections are manufactured to ASTM specifications D2464. F437 and ANSI B1.20.1.

- ✓ Due to the variable quality and tolerances of plastic male threaded nipples, Colonial no longer recommends the use of PTFE (Teflon®) tape. **We recommend using the following thread sealant: IPS WELD-ON All Seal™.**
- ✓ To provide a leak proof joint, the pipe should be threaded into the end connection “hand tight”. A strap wrench may be used to tighten the joint an additional 1/2 turn past hand tight. Tightening beyond this point may induce excessive stress that could cause failure.

ORIENTATION:

Spring check valves are designed for horizontal installation, or in an “up-flow-only” vertical position. Check valves must be installed with the Flow-Arrow Indicator pointing in the direction of the flow of the system.

- It is recommended that these valves be installed no closer than 5 pipe diameters from a pump.
- As with all plastic piping, the maximum fluid velocity is 8 feet per second. This velocity minimizes the effects of valve closure and pump start up or shut down. **